

Mixing table GM 956 dated 09/16

3 Comp. polyurethane casting system for Shore A hardness 30 till 80

GM 956 Comp. A	p. b. w.	100	100	100	100	100	100	100	100
GM 956-30 Comp. B	p. b. w.	205	180	171	136	128	120	50	-
GM 956-80 Comp. B	p. b. w.	-	5	9	24	27	30	60	80
Shore A Hardness approx		30	40	45	50	55	60	70	80
Mixing ratio	p. b. w.	100 : 205	100 : 185	100 : 180	100 : 160	100 : 155	100 : 150	100 : 110	100 : 80

Please mix at first the needed ratio of B component and then add the A component.

In order to avoid mixing faults we recommend to strip off the mixing pot inside and to refill the mixture into new pot. The shore A hardness is achieved after 24 h RT + 4 h 80°C oder 7d RT (20°C-23°C).